



INSTALLATION PORT DETAIL

(BASED ON PAVE 0353-01)

NOTES:

1. LEAK TEST: 7,300 PSI FOR 2 MINUTES MINIMUM, NO VISIBLE LEAKS.
BASED ON CONTINUOUS SUBMERSION IN ISOPARAFFINIC SOLVENT (ISOPAR).
2. ELECTRICAL TEST: 4000 VDC, 500 MEGOHMS MINIMUM WIRE TO PORT.
3. FIBER OPTIC TO BE CHECKED FOR OPTICAL CONTINUITY AFTER TESTING.
4. REF-OPERATING PRESSURE IS 5,833 PSI.
5. SEE PAGE 3 FOR PACKAGING INSTRUCTIONS.
6. ALL TESTS ARE DONE AT ROOM TEMPERATURE.
7. THESE SPECIFICATIONS SUPERSEDE PAVE CATALOG.

8	A/R	PARKER O-LUBE	LUBRICANT O-RING BARIUM BASED
7	2	M8791/1-012	RING BACKUP TEFLON SINGLE TURN
6	3	2-012 V747-75	O-RING 2-012 V747-75 (PARKER)
5	REF	WHM-50-S02	RING RETAINING SS ϕ .50 (NOT SUPPLIED)
4	1@72"	O-STT-26	TUBING 26GA TEFLON
3	1@75"	SMF-28	FIBER OPTICAL 8/125u SINGLE MODE (CUST. SUP)
2	1@75"	BELDEN 8866	WIRE 18AWG PVC/POLYETHELENE HV .208 OD
1	1	PAVESEAL 200	EPOXY BLACK
ITEM	QTY	PART NUMBER	DESCRIPTION

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES
 ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE +/- .5
 .X DECIMAL +/- .1 .XX DECIMAL +/- .02 .XXX DECIMAL +/- .005
 ANGLES +/- 1 DEG SURFACE FINISH 128 microinch RMS



DESCRIPTION **PAVE-Seal® Cable Harnesses**

SP8/128-E-200-1/1-HV18/FO-36-36

PART NUMBER **1319** PROJECTION

