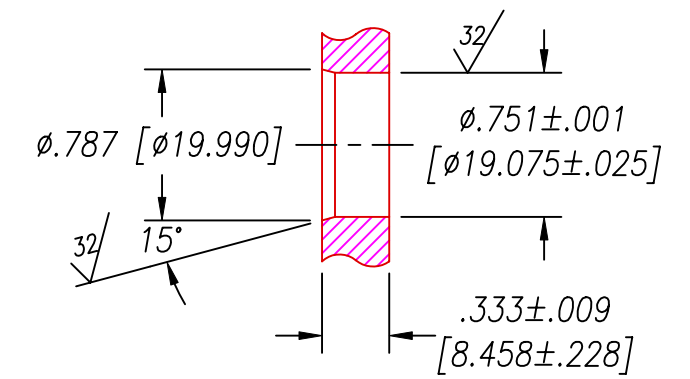


SPF12 INSTALLATION PORT



RECOMMENDED RETAINING RING  
TRUARC #5100-75 OR EQUAL

NOTES:

1. LEAK TEST: PRESSURE AND MINIMUM DURATION PER TABLE, NO BUBBLES. A GREEN PAINT DOT INDICATES THE PART HAS PASSED THE TEST.
2. HYPOT 300 VDC 100 MΩ 0.01 SEC MINIMUM, WIRE TO WIRE.
3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
4. ALL PARTS MUST PASS ALL TESTS.
5. NO VOIDS ARE ACCEPTABLE ON O-RING SEALING SURFACES, VOIDS SMALLER THAN Ø.035 [Ø0.89] ARE ACCEPTABLE ON ALL OTHER SURFACES.
6. DIMENSION IS OVERALL LENGTH EXCLUDING OVERFILL ON ATMOSPHERE SIDE OF HOUSING.
7. REF-PARTS ARE DEFLASHED ON PARTING LINE +.005 [0.13] MAXIMUM.
8. DIMENSIONS ARE INCHES [millimeters].
9. REF-OPERATING TEMPERATURE RANGE: -20 TO 125° C.
10. PAVE-SEAL CAN BE A BI-DIRECTIONAL HERMETIC SEAL FOR VACUUM AND MOST PRESSURES. FOR PRESSURES ABOVE 150 PSI (10 BAR), CHECK WITH SALES ENGINEERING.

PAVE#	PRESSURE	DURATION
1575	80 PSI	30 SECONDS
1575-1	450 PSI	30 SECONDS

ITEM	QTY	PART#	DESCRIPTION
8	1	PARKER O-LUBE	LUBRICANT O-RING BARIUM-BASED
7	1	-016 VITON	O-RING -016 VITON 75
6	1	TZZ10 WHITE	WIRE TZZ10 MIL-W-22759/16-10-9
5	1	TZZ10 RED	WIRE TZZ10 MIL-W-22759/16-10-2
4	1	TZZ10 GREEN	WIRE TZZ10 MIL-W-22759/16-10-5
3	1	TZZ10 BLACK	WIRE TZZ10 MIL-W-22759/16-10-0
2	A/R	PAVE-Seal 150	EPOXY BLACK
1	1	0130	HOUSING SPF12-E


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DESCRIPTION PAVE-Seal® Cable Harnesses  
SPF12-E-150-4-TZZ10-24-36

PART NUMBER \*SEE TABLE  
1575\*

REVISION LEVEL J  
PROJECTION

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES  
 ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE +/-0.5  
 .X DECIMAL +/- 0.1 .XX DECIMAL +/- 0.02 .XXX DECIMAL +/-0.005  
 ANGLES +/- 1 DEG SURFACE FINISH 128 microinch RMS