

## NOTES:

- LEAK TEST: 600 PSI, NO N2 BUBBLES 1 MINUTE MINIMUM. A GREEN PAINT DOT ON THE ATMOSPHERE SIDE INDICATES THE PART HAS PASSED THE TEST.
- 2. HYPOT 630 VDC 500 MEGOHMS MINIMUM 0.01 SECOND MINIMUM WIRE TO WIRE AND HOUSING.
- 3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
- 4. ALL PARTS MUST PASS ALL TESTS.
- 5. WIRE POSITIONING IS APPROXIMATE & COLOR POSITIONS ARE VARIABLE.
- 6. WIRES ARE NOT REQUIRED TO BEND SHARPLY AT EPOXY SEAL SURFACE.
- 7. COSMETIC SURFACE VOIDS NOT ON O-RING SEALING SURFACES ARE ACCEPTABLE BASED ON THE SEAL'S DIAMETER: <=.5 [12.7] SEAL DIAMETER:  $\emptyset$ .035 [.89] MAX ALLOWED VOID SIZE > .5 [12.7] SEAL DIAMETER:  $\emptyset$ .060 [1.5] MAX ALLOWED VOID SIZE
- 8. REF-OPERATING TEMPERATURE RANGE -20°C TO 125°C.
- 9. DIMENSIONS ARE INCHES [millimeters].
- 10. PAVE-SEAL CAN BE A BI-DIRECTIONAL HERMETIC SEAL FOR VACUUM AND MOST PRESSURES. FOR PRESSURES ABOVE 150 PSI (10 BAR), CHECK WITH SALES ENGINEERING.

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	2147	HOUSING SO12-SS
2	A/R	PAVE-Seal 150	EPOXY BLACK
3	1	E12 GREEN	WIRE 12E MIL-W-16878/4 .013 19/#25
4	1	E12 RED	WIRE 12E MIL-W-16878/4 .013 19/#25
5	1	E12 WHITE	WIRE 12E MIL-W-16878/4 .013 19/#25
6	1	E12 YELLOW	WIRE 12E MIL-W-16878/4 .013 19/#25
7	1	-908 BUNA	O-RING -908 VITON 75
8	A/R	PARKER O-LUBE	LUBRICANT O-RING BARIUM-BASED



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ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES. ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE  $\pm 0.5$  X.X DECIMAL  $\pm 0.1\,$  X.XX DECIMAL  $\pm 0.02\,$  X.XXX DECIMAL  $\pm 0.005\,$  ANGLES  $\pm 1\,$  DEGREE SURFACE FINISH 128 microinch RMS