

NOTES:

- LEAK TEST: 80 PSI, NO BUBBLES 2 MINUTES MINIMUM. A GREEN PAINT DOT ON THE ATMOSPHERE SIDE INDICATES THE PART HAS PASSED THE TEST.
- HYPOT 630 VDC 500 MEGOHMS MINIMUM 0.01 SECOND MINIMUM PIN TO PIN AND HOUSING WITH MATING PLUG.
- CONTINUITY TEST: < 0.5 OHM PIN TO SOCKET.
- ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
- ALL PARTS MUST PASS ALL TESTS.
- PAVE-SEAL CAN BE A BI-DIRECTIONAL HERMETIC SEAL FOR VACUUM AND MOST PRESSURES. FOR PRESSURES ABOVE 150 PSI (10 BAR), CHECK WITH SALES ENGINEERING.
- COSMETIC SURFACE VOIDS NOT ON O-RING SEALING SURFACES ARE ACCEPTABLE BASED ON THE SEAL'S DIAMETER: <=.5 [12.7] SEAL DIAMETER: \emptyset .035 [.89] MAX ALLOWED VOID SIZE > .5 [12.7] SEAL DIAMETER: \emptyset .060 [1.5] MAX ALLOWED VOID SIZE REF-OPERATING TEMPERATURE RANGE -20 °C TO 125 °C.

- DIMENSIONS ARE INCHES [millimeters].
 0949 ONLY: DOES NOT INCLUDE ITEMS 5, 6, OR 7 (NO PLUG). 0949-1 ONLY: INCLUDES BOTH ITEMS 5 (MATING PLUG) AND 6 (STRAIN RELIEF). 0949-2 ONLY: INCLUDES ITEM 7 (RIGHT ANGLE MATING PLUG WITH STRAIN RELIEF INCLUDED).

*SEE NOTE 10

ITEM	QTY	PART NUMBER	DESCRIPTION	U949*
1	1	3742	HOUSING PT4L-SS	PART NUMBER *SEE NOTE 10
2	1	PAVE-Seal 150	EPOXY BLACK	PT4-SS-150-6-20
3	1	SC3112E10-6P	RCPT 6#20 GOLD PLATED COPPER ALLOY PINS, NEOPRENE INSERT, NICKEL PLATED ALUMINUM SHELL	PAVE lechno
4	6	AMP #204351-1	CONTACT #22 SOCKET	
5	1*	MS3476L10-6S	PLUG 6#20 SOCKET CRIMP SERIES II	
6	1*	M85049/52-1-10N	STRAIN RELIEF	
7	1*	SCPT08F10-6S	PLUG 6#20 SOCKET RIGHT ANGLE OLIVE DRAB W/ SR	



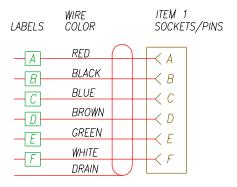
2751 Thunderhawk Court Dayton, OH 45414-3445 IIS A tel (937) 890-1100 fax (937) 8905165

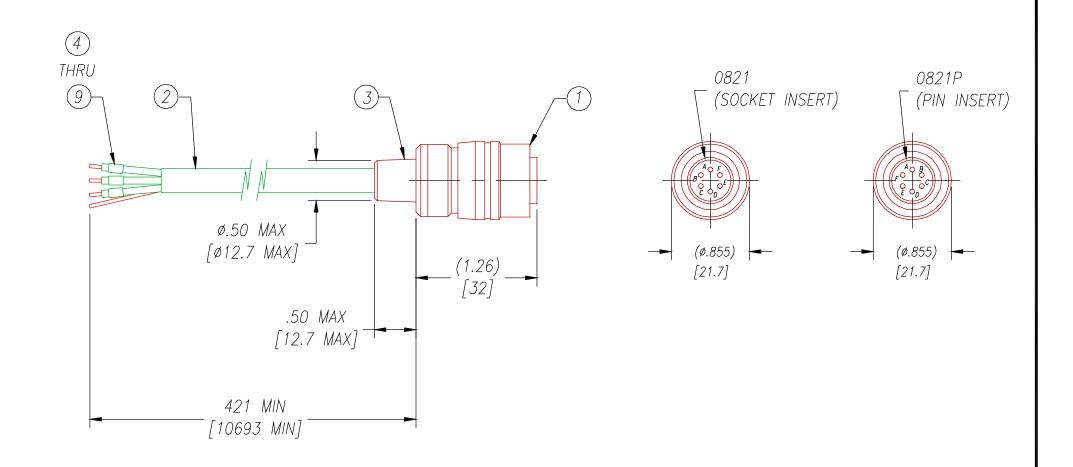
www.pavetechnologyco.com 20-3112P-SOC

MATERIAL NOTED

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES. ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE ±0.5 X.X DECIMAL $\pm0.1\,$ X.XX DECIMAL $\pm0.02\,$ X.XXX DECIMAL $\pm0.005\,$ ANGLES ±1 DEGREE SURFACE FINISH 128 microinch RMS

SCHEMATIC





NOTES:

- 1. HIPOT 630 VDC 500 M Ω .01 SEC MINIMUM, WIRE TO WIRE & SHELL WITH MATING CONNECTOR.
- 2. CONTINUITY TEST SOCKETS/PINS TO WIRE ENDS < 1.0 Ω WITH MATING CONNECTOR.
- 3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
- 4. ALL PARTS MUST PASS ALL TESTS.
- 5. WIRES WILL BE LABELED WITH LETTERS AS SHOWN PER SCHEMATIC.
- 6. DIMENSIONS ARE INCHES [millimeters].
- 7. COSMETIC SURFACE VOIDS SMALLER THAN Ø0.035 [0.89] ARE ACCEPTABLE.

PAVE#	ITEM 1 PART#	ITEM 1 DESCRIPTION	PAVE DESCRIPTION
0821	SC3116F10-6S	PLUG 6 #20 SOC ELECTROLESS NICKEL PLATED	SC3116F10-6S PLUG W/CABLE
0821P	SC3116F10-6P	PLUG 6 #20 PIN ELECTROLESS NICKEL PLATED	SC3116F10-6P PLUG W/CABLE

9	1	WM-F-CAP	MARKER WIRE F
8	1	WM-E-CAP	MARKER WIRE E
7	1	WM-D-CAP	MARKER WIRE D
6	1	WM-C-CAP	MARKER WIRE C
5	1	WM-B-CAP	MARKER WIRE B
4	1	WM-A-CAP	MARKER WIRE A
3	A/R	PAVE-Seal 150	EPOXY BLACK
2	1	PVC 6/C#22	CABLE 6/PC22 FOIL+DRAIN+JACKET
1	1	SEE TABLE	SEE TABLE
ITEM	QTY	PART#	DESCRIPTION

PAVE tedmology co.

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*SEE TABLE

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE +/-0.5

.X DECIMAL +/- 0.1 .XX DECIMAL +/- 0.02 .XXX DECIMAL +/-0.005

ANGLES +/- 1 DEG SURFACE FINISH 128 microinch RMS

PART NUMBER *SEE TABLE

0821 **

REVISION LEVEL F