

## NOTES:

- 1. LEAK TEST: 80 PSI, NO BUBBLES 30 SECONDS MINIMUM. A GREEN PAINT DOT ON THE ATMOSPHERE SIDE INDICATES THE PART HAS PASSED THE TEST.
- 2. HYPOT 630 VDC 500 MEGOHMS MINIMUM 0.01 SECOND MINIMUM PIN TO PIN AND HOUSING WITH MATING CONNECTORS.
- 3. CONTINUITY TEST PIN TO SOCKET < 0.5 OHM WITH MATING CONNECTORS...
- 4. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
- 5. ALL PARTS MUST PASS ALL TESTS.
- 6. COSMETIC SURFACE VOIDS NOT ON O-RING SEALING SURFACES ARE ACCEPTABLE BASED ON THE SEAL'S DIAMETER: <= .5 [12.7] SEAL DIAMETER:  $\emptyset$ .035 [.89] MAX ALLOWED VOID SIZE > .5 [12.7] SEAL DIAMETER:  $\emptyset$ .060 [1.5] MAX ALLOWED VOID SIZE
- 7. REF-OPERATING TEMPERATURE RANGE -20 °C TO 125 °C.
- 8. DIMENSIONS ARE INCHES [millimeters].
- 9. PAVE-SEAL CAN BE A BI-DIRECTIONAL HERMETIC SEAL FOR VACUUM AND MOST PRESSURES. FOR PRESSURES ABOVE 150 PSI (10 BAR), CHECK WITH SALES ENGINEERING.

PAVE#	DESCRIPTION	ITEM 1	ITEM 1 DESCRIPTION
1331	PT12-B-150-3-20-3112PS	5692	HOUSING PT12-B
1331-1	PT12-SS-150-3-20-3112PS	5083	HOUSING PT12-SS

ITEM	QTY	PART NUMBER	DESCRIPTION	1331* REVISION C PROJECTION ©
1	1	SEE TABLE	SEE TABLE	PART NUMBER *SEE TABLE MATERIAL NOTED
2	A/R	PAVE-Seal 150	EPOXY BLACK	DESCRIPTION SEE TABLE
3	1	SC3112E8-3P	RCPT 3#20 GOLD PLATED COPPER ALLOY PINS, NEOPRENE INSERT, NICKEL PLATED SHELL	PAVE technology (0).  U.S.A. tel (937) 890-1100 fax (937) 8905165 www.pavetechnologyco.com
4	1	SC3112E8-3S	RCPT 3#20 GOLD PLATED COPPER ALLOY SOCKETS, NEOPRENE INSERT, NICKEL PLATED SHELL	2751 Thunderhawk Court Dayton, OH 45414-3445
5	1	SC3116F8-3S	PLUG 3#20 GOLD PLATED COPPER ALLOY SOCKETS W/ SOLDER CUP NICKEL PLATED ALUMINUM SHELL W/ STRAIN RELIEF	
6	1	SC3116F8-3P	PLUG 3#20 GOLD PLATED COPPER ALLOY PINS W/ SOLDER CUP NICKEL PLATED ALUMINUM SHELL W/ STRAIN RELIEF	

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES. ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE  $\pm 0.5$  X.X DECIMAL  $\pm 0.1\,$  X.XX DECIMAL  $\pm 0.02\,$  X.XXX DECIMAL  $\pm 0.005\,$  ANGLES  $\pm 1\,$  DEGREE SURFACE FINISH 128 microinch RMS