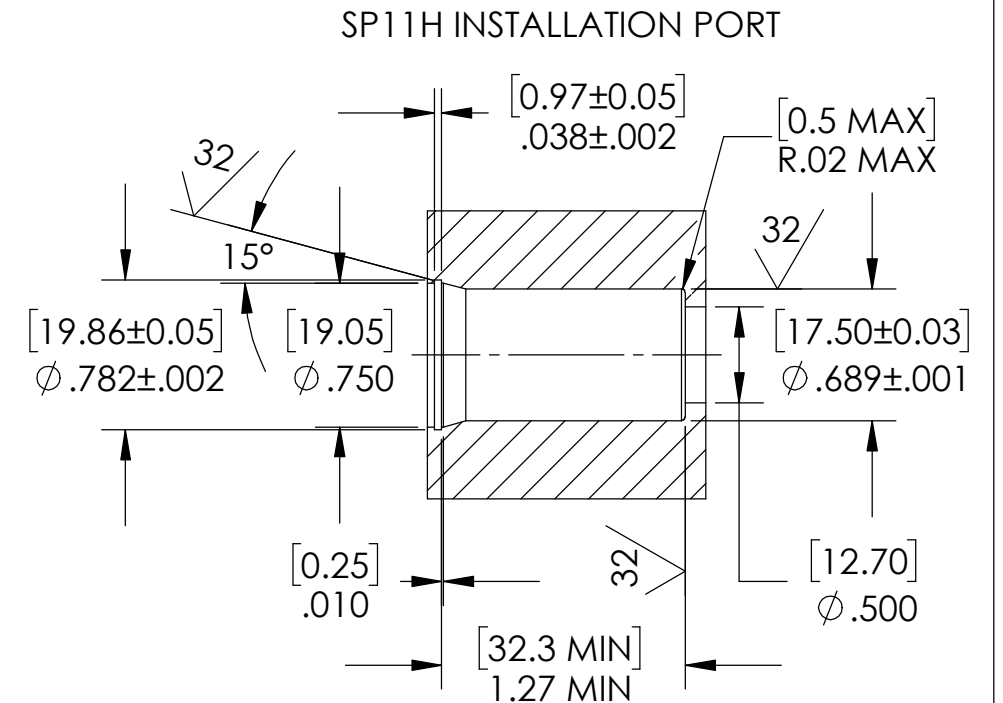




PAIR#	COLOR
1	WHITE & BLUE
2	WHITE & BROWN
3	WHITE & GREEN
4	WHITE & ORANGE

1. LEAK TEST: 2800 PSI, NO BUBBLES 30 SECONDS MINIMUM. A GREEN PAINT DOT ON THE PRESSURE SIDE INDICATES THE PART HAS PASSED THE TEST.
2. HYPOT 1000 VDC 500 MEGOHMS MINIMUM 0.01 SECOND MINIMUM WIRE TO WIRE.
3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
4. ALL PARTS MUST PASS ALL TESTS.
5. WIRE POSITIONING IS APPROXIMATE & VARIABLE.
6. 28AWG WIRES ARE TWISTED INTO PAIRS ON BOTH SIDES, COLORS PER TABLE, APPROXIMATELY 2 TO 3 TWIST PER INCH.
7. COSMETIC SURFACE VOIDS NOT ON O-RING SEALING SURFACES ARE ACCEPTABLE BASED ON THE SEAL'S DIAMETER:
 <= .5 [12.7] SEAL DIAMETER: ϕ .035 [.89] MAX ALLOWED VOID SIZE
 > .5 [12.7] SEAL DIAMETER: ϕ .060 [1.5] MAX ALLOWED VOID SIZE
8. REF-OPERATING TEMPERATURE RANGE -40 °C TO 125 °C.
9. DIMENSIONS ARE INCHES [millimeters].
10. PAVE-SEAL CAN BE A BI-DIRECTIONAL HERMETIC SEAL FOR VACUUM AND MOST PRESSURES. FOR PRESSURES ABOVE 150 PSI (10 BAR), CHECK WITH SALES ENGINEERING.

$R1.78 \pm 0.070$

11	1	B/U RING -015	RING BACK UP -015 TEFLON SCARF CUT
10	A/R	PARKER O-LUBE	LUBRICANT O-RING BARIUM-BASED
9	2	-015 VITON LT	O-RING -015 VITON LT 75
8	1	TZ28 ORANGE /32	WIRE 28 TEFZEL M22759/32 7/#36
7	1	TZ28 GREEN /32	WIRE 28 TEFZEL M22759/32 7/#36
6	1	TZ28 BROWN /32	WIRE 28 TEFZEL M22759/32 7/#36
5	1	TZ28 BLUE /32	WIRE 28 TEFZEL M22759/32 7/#36
4	4	TZ28 WHITE /32	WIRE 28 TEFZEL M22759/32 7/#36
3	1	TZ22 RED 19	WIRE 22TZ MILW22759/44A .006 19/#34
2	1	TZ22 BLACK	WIRE 22TZ MILW22759/44A .006 19/#34
1	A/R	PAVE-Seal 150	EPOXY BLACK
ITEM	QTY	PART NUMBER	DESCRIPTION