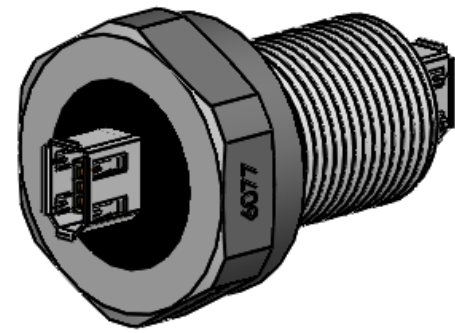
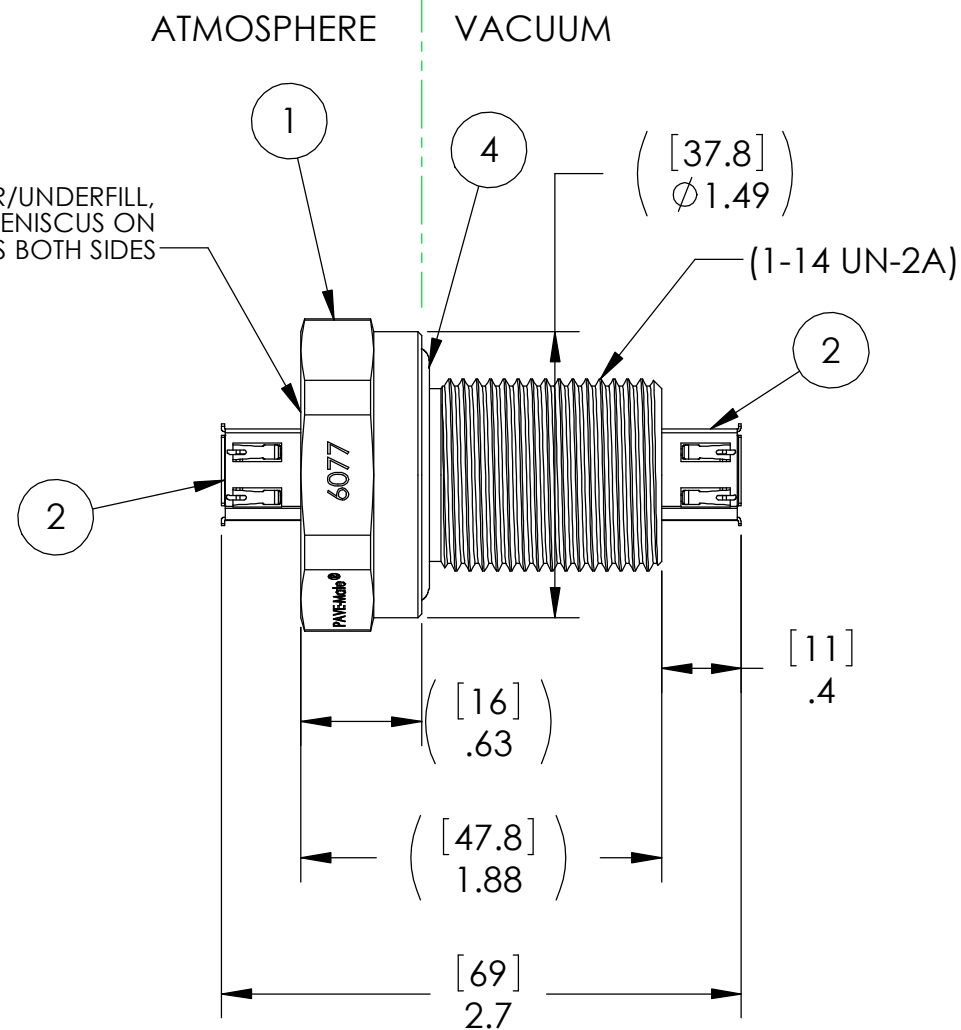
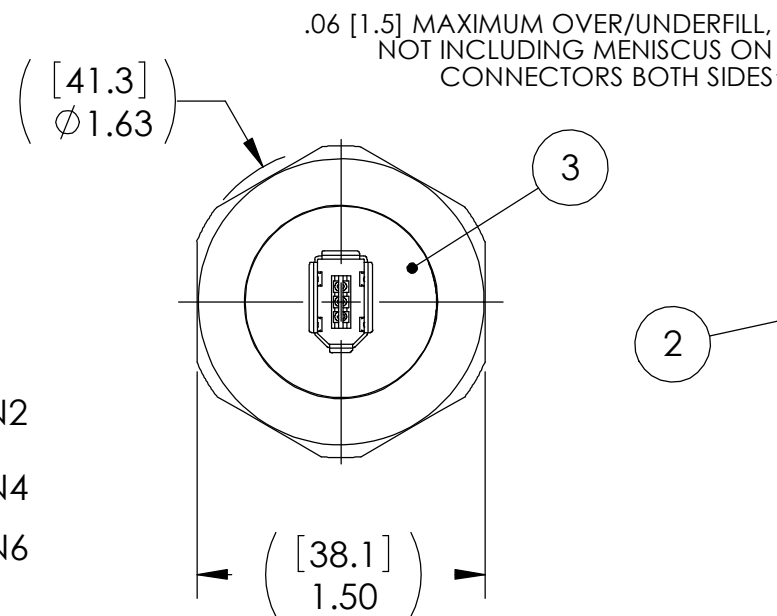
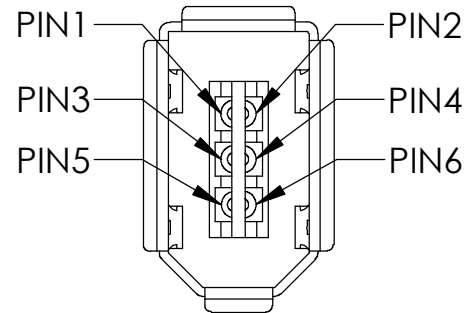
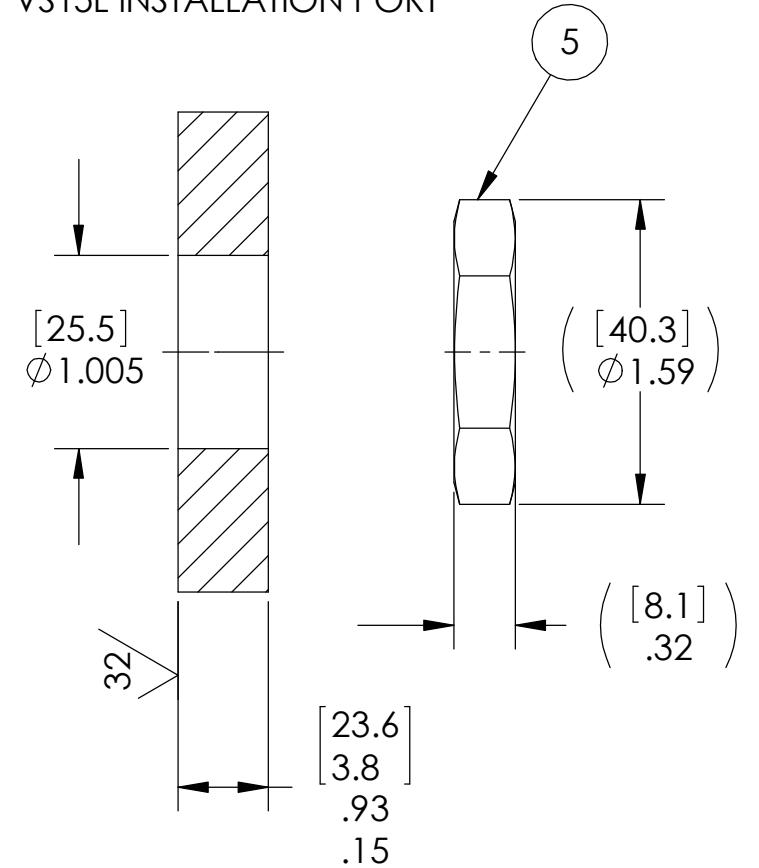




IEEE 1394
PIN POSITION
SCALE 3:1



VS15L INSTALLATION PORT



NOTES:

1. HE LEAK TEST @ 1 ATM. 1X10⁻⁶ CC/SEC OR LESS. A GREEN PAINT DOT INDICATES THE PART HAS PASSED THE TEST.
2. HYPOT 630 VDC 500 MEGOHMS MINIMUM 0.01 SECOND MINIMUM PIN TO PIN AND HOUSING WITH MATING CONNECTORS.
3. CONTINUITY TEST <0.5 OHM WITH MATING CONNECTORS.
4. ALCOHOL OR FOMBLIN YVAC 3 MAY BE USED TO LUBRICATE O-RINGS FOR VACUUM HELIUM LEAK TESTING.
5. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
6. ALL PARTS MUST PASS ALL TESTS.
7. COSMETIC SURFACE VOIDS NOT ON O-RING SEALING SURFACES ARE ACCEPTABLE BASED ON THE SEAL'S DIAMETER:
<= .5 [12.7] SEAL DIAMETER: Ø.035 [.89] MAX ALLOWED VOID SIZE
> .5 [12.7] SEAL DIAMETER: Ø.060 [1.5] MAX ALLOWED VOID SIZE
8. REF-OPERATING TEMPERATURE RANGE -20°C TO 105°C.
9. DIMENSIONS ARE INCHES [millimeters].
10. PAVE-SEAL CAN BE A BI-DIRECTIONAL HERMETIC SEAL FOR VACUUM AND MOST PRESSURES. FOR PRESSURES ABOVE 150 PSI (10 BAR), CHECK WITH SALES ENGINEERING.

PIN-OUT CHART

ATMOSPHERE	VACUUM
PIN1	PIN1
PIN2	PIN2
PIN3	PIN3
PIN4	PIN4
PIN5	PIN5
PIN6	PIN6

5	1	0183	NUT VS15-SS
4	1	-215 VITON	O-RING -215 VITON 75
3	A/R	PAVE-SEAL 150	EPOXY BLACK
2	2	RFS-6602	CONNECTOR RCPT 6-PIN IEEE 1394
1	1	0161	HOUSING VS15L-SS
ITEM	QTY	PART NUMBER	DESCRIPTION

		2751 Thunderhawk Court Dayton, OH 45414-3445 U.S.A. tel (937) 890-1100 fax (937) 8905165 www.pavetechnologyco.com	
DESCRIPTION VS15L-SS-150-6-28-IEEE1394 (FIREWIRE)			
PART NUMBER 6077		MATERIAL NOTED	
REVISION LEVEL -		PROJECTION  	

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES.
ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE ±0.5
X.X DECIMAL ±0.1 X.XX DECIMAL ±0.02 X.XXX DECIMAL ±0.005
ANGLES ±1 DEGREE SURFACE FINISH 128 microinch RMS