

- LEAK TEST: 250 PSI, NO BUBBLES 3.5 MINUTES MINIMUM. A GREEN PAINT DOT ON THE ATMOSPHERE SIDE INDICATES THE PART HAS PASSED THE TEST.
- QUALIFICATION ONLY: 750 PSI, NO BUBBLES 2 MINUTES MINIMUM. HYPOT 630 VDC 500 MEGOHMS MINIMUM 0.01 SECOND
- MINIMUM WIRE TO WIRE AND HOUSING.
- ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
- ALL PARTS MUST PASS ALL TESTS.
- WIRE POSITIONING IS APPROXIMATE & VARIABLE.
- COSMETIC SURFACE VOIDS NOT ON O-RING SEALING SURFACES ARE ACCEPTABLE BASED ON THE SEAL'S DIAMETER: <=.5 [12.7] SEAL DIAMETER: \emptyset .035 [.89] MAX ALLOWED VOID SIZE >.5 [12.7] SEAL DIAMETER: \emptyset .060 [1.5] MAX ALLOWED VOID SIZE
- REF-OPERATING TEMPERATURE RANGE -54°C TO 150°C. DIMENSIONS ARE INCHES [millimeters].
- PAVE-SEAL CAN BE A BI-DIRECTIONAL HERMETIC SEAL FOR VACUUM AND MOST PRESSURES. FOR PRESSURES ABOVE 750 PSI (52 BAR), CHECK WITH SALES ENGINEERING.

ITEM	QTY	PART NUMBER	DESCRIPTION	
1	1	4184	HOUSING PTN8R-SS (316)	
2	A/R	PAVE-Seal 200	EPOXY BLACK	
3	1	EEE14 UL1199BLK	WIRE 14EE UL1199 19/#27 BLACK	
4	1	EEE14 UL1199GRN	WIRE 14EE UL1199 19/#27 GREEN	
5	1	EEE14 UL1199WHT	WIRE 14EE UL1199 19/#27 WHITE	
6	1	EEE14 UL1199RED	WIRE 14EE UL1199 19/#27 RED	

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