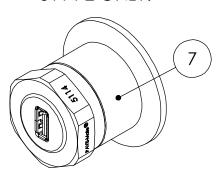
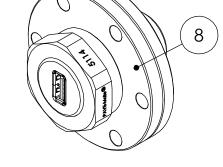


NOTES:

- LEAK TEST:
 - 5114, 5114-2, & 5114-3 ONLY: HE LEAK TEST @ 1 ATM. 1X10^-6 CC/SEC OR LESS. 5114-3 IS TESTED WITH A G-275 VITON GASKET (NOT INCLUDED).
 - 5114-1 ONLY: 1000 PSI, NO N2 BUBBLES 30 SECONDS MINIMUM. A GREEN PAINT DOT INDICATES THE PART HAS PASSED THE TEST.
- PART IS FUNCTIONALLY TESTED WITH MATING USB 3.0 CABLES AND A PC TO TRANSFER A FILE AT FASTER THAN 90 Mbps.
- 5114-2 ONLY IS SHIPPED WITH & INSTALLED INTO ITEM 7 (NW40 ADAPTER) BEFORE LEAK TESTING, & WITHOUT ITEM 5 (NUT).
- ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
- ALL PARTS MUST PASS ALL TESTS.
- COSMETIC SURFACE VOIDS NOT ON O-RING SEALING SURFACES ARE ACCEPTABLE BASED ON THE SEAL'S DIAMETER: <= .5 [12.7] SEAL DIAMETER: \emptyset .035 [.89] MAX ALLOWED VOID SIZE > .5 [12.7] SEAL DIAMETER: \emptyset .060 [1.5] MAX ALLOWED VOID SIZE REF-OPERATING TEMPERATURE RANGE -20 °C TO 85 °C.
- DIMENSIONS ARE INCHES [millimeters].
- PAVE-SEAL CAN BE A BI-DIRECTIONAL HERMETIC SEAL FOR VACUUM AND MOST PRESSURES. FOR PRESSURES ABOVE 150 PSI (10 BAR), CHECK WITH SALES ENGINEERING.
- 10. 5114-3 ONLY IS SHIPPED WITH & INSTALLED INTO ITEM 8 (CF275) ADAPTER) BEFORE LEAK TESTING, & WITHOUT ITEM 5 (NUT).

5114-2 ONLY:





SCALE: 2:3

SCALE: 2:3

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	0161	HOUSING VS15L-SS
2	A/R	PAVE-Seal 150	EPOXY BLACK
3	A/R	FIT-221L 1/2"	TUBING SHRINK LSZH POLYOLEFIN BLACK
4	1	-215 VITON	O-RING -215 VITON 75
5	1	0183	NUT VS15-SS
6	2	GSB412137CHR	RCPT USB A-TYPE 3.1 AMPHENOL OR EQUAL
7	1*	5119 *SEE NOTE 3	HOUSING NW40-SS VS15 ADAPTER
8	1*	3821 *SEE NOTE 10	FLANGE CF275-SS VS15 ADAPTER



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40.3

 \emptyset 1.59

8.1

.32

VS15L-SS-150-1-USBAfemale CROSSOVER USB3.1

23.6

3.8 .93 .15

PART NUMBER 5114

MATERIAL NOTED \bigcirc

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES. ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE ± 0.5 X.X DECIMAL ± 0.1 X.XX DECIMAL ± 0.02 X.XXX DECIMAL ± 0.005 ANGLES ±1 DEGREE SURFACE FINISH 128 microinch RMS